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31 December 1996

Captain Ed Marchand AFCEE/ERT 3207 North Road, Building 532 Brooks AFB, TX 78235-5363

Subject:

Operations and Maintenance Manual, Record Drawings, and Summary of Initial Results for Expanded Bioventing System at Installation Restoration

Program (IRP) Site 11, Beale Air Force Base, California

(Contract No. F41624-92-8036, Order 17)

2101 Webster Street • Suite 700 • Oakland, California 94612 • (510) 891-9085 • Fax (510) 835-4355

#### Dear Captain Marchand:

This letter transmits three copies of the Operations and Maintenance (O&M) Manual prepared for the expanded bioventing system installed at IRP Site 11, Beale Air Force Base (AFB), California. We are also including one set of record drawings for the installed system. This letter provides a summary of the work performed by Parsons Engineering Science, Inc. (Parsons ES) at IRP Site 11 between May and August 1996, and presents initial system operating parameters and sampling results. Copies of this letter, two sets of record drawings, and three copies of the O&M Manual also have been sent to Ms. Carol Gaudette at Beale AFB.

#### **Summary of Field Activities**

The previously installed pilot-scale bioventing system at the site, consisting of one air injection vent well (VW) and three soil vapor monitoring points (VMPs), was expanded by installing two additional air injection VWs; two additional VMPs; an upgraded blower system; and associated piping, controls, and electrical service. The system was installed south of Building 1225, the Aircraft Ground Equipment (AGE) Maintenance facility. Figure 1 (attached), taken from the record drawings, shows the site layout with the locations of the bioventing system components. Complete record drawings showing the final design details of the system components are provided in the attached O&M Manual.

System installation was performed by Parsons ES and subcontractors under the supervision of Parsons ES between May 28 and July 8, 1996. System startup and monitoring was performed by Parsons ES personnel between July 9 and August 6, 1996. The system was installed and monitored as described in the Work Plan for Expanded Bioventing System, Aircraft Ground Equipment (AGE) Maintenance Area, IRP Site 11, Beale Air Force Base, California (Parsons ES, 1995). There were no significant deviations from the work plan.

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#### **Summary of Initial Sampling Results**

Five soil and seven soil vapor samples were collected by Parsons ES for laboratory analysis prior to system startup to establish baseline conditions. The soil samples were analyzed by Curtis and Tompkins. Ltd. of Berkeley, California for benzene, toluene, ethylbenzene, and xylenes (BTEX), total petroleum hydrocarbons (TPH), and halogenated volatile organic compounds (HVOCs). Soil samples with detectable concentrations of total TPH or BTEX were also analyzed for soluble concentrations of TPH and BTEX. One soil sample from an uncontaminated interval was analyzed for total organic carbon (TOC).

The soil vapor samples were analyzed by Air Toxics, Ltd. of Folsom, California for volatile organic compounds (VOCs), including HVOCs, BTEX, and TPH. In addition, soil vapor samples were analyzed in the field using direct-reading instruments for oxygen, carbon dioxide, total volatile hydrocarbons (TVH), and ionizable compounds. Soil and soil vapor results are summarized in Tables 1, 2, and 3, and sampling locations are shown on Figure 1.

The results from this investigation generally agreed with results from prior investigations (Law, 1995). Based on the soil and soil vapor sample results collected during this investigation and prior investigations, the horizontal and vertical extent of contamination has been well characterized. Hydrocarbon contamination at the site is concentrated in the soil zone extending from a depth of approximately 5 feet below ground surface (bgs) to 30 bgs, based on soil headspace screening during drilling operations, the analytical results for soil and soil vapor, and the field results for soil vapor. The contamination is primarily located in vadose zone soils around and beneath the former underground storage tanks (USTs) and immediately north of the paved area near the fuel pump island and drainage channel, where spills from refueling operations have occurred. The previously installed pilot-scale system was designed to remediate vadose zone soils associated with the former USTs and the expanded system was designed to additionally remediate vadose zone soils north of the paved area.

For soil samples collected during this investigation, the maximum concentrations of TPH (2,500 milligrams per kilogram [mg/kg]) and BTEX (310.8 mg/kg) were detected in the sample collected from 10 feet bgs at VW-2. Contaminated soil in this area was found to have the highest soil vapor concentrations during a previous soil vapor survey conducted throughout the site (Law, 1995), but was beyond the radius of influence of the pilot-scale bioventing system installed by Parsons ES in 1993 (ES, 1993). At the remaining soil sample locations, total TPH concentrations did not exceed 300 mg/kg and soluble TPH and BTEX were not detected. HVOCs were not detected in any of the soil samples collected at the site during this or prior investigations.

For soil vapor samples collected during this investigation, the maximum concentrations of TPH (4,200 parts per million by volume [ppmv]) and BTEX (150 ppmv) were detected in the sample collected from 24 feet bgs at VMP-3 (VMP3-24). VMP-3 is located outside the

former UST excavation, but near the surface water drainage channel where surface spills from refueling operations probably have collected. VMP-3 was located within the expected radius of influence of the pilot test bioventing system; however, the soil vapor analytical and field results indicate that some residual soil contamination probably still exists in the near surface soils near VMP-3. It is worth noting that although soil vapor concentrations were highest at VMP3-24, the TPH and BTEX concentrations measured during this investigation are lower than those measured at this same location in 1994 after one year of pilot test operations (4,900 ppmv TPH and 430.7 ppmv BTEX). HVOCs were detected at relatively low concentrations (less than 3 ppmv) during this investigation, consistent with the results from prior investigations. Based on these soil vapor concentrations and the lack of detectable HVOCs in soil, there does not appear to be a significant source of HVOCs within the area of the expanded bioventing system.

Based on equilibrium soil vapor concentrations measured during this investigation and those measured initially at the site in May 1993 (Parsons ES, 1995; ES, 1993), bioventing has been successful in reducing TPH and BTEX concentrations and oxygen demand of vadose zone soils at the former UST location. However, there still appears to be some oxygen demand in the shallower soils based on lower oxygen concentrations measured at VMP1-24, VMP2-24, VMP3-24, and VMP5-10. Although depleted oxygen concentrations and relatively higher hydrocarbon concentrations in soil vapor were not measured at VW-2 (the location of the maximum soil hydrocarbon concentrations), the long screened interval necessary for the VW construction probably produced a soil vapor sample that is a composite from both contaminated and uncontaminated soil conditions. Extended air injection into VW-2 and VW-3 should result in successful oxygen delivery and remediation of contaminated soils which are within the screened depths and the treatment radius of the VWs.

#### **Initial Operation Parameters**

The expanded bioventing system was started on July 9, 1996. Air was injected only into VW-2 and VW-3 so that all 5 VMPs could be used to evaluate potential vapor migration from the areas of the site undergoing air injection for the first time. The air injection flow rate for both VW-2 and VW-3 was adjusted to approximately 10 cubic feet per minute (cfm) (a total blower flow rate of 20 cfm). This air flow rate was calculated to be sufficient to meet the oxygen demand of contaminated soils based on respiration tests conducted during the bioventing pilot test at the site (ES, 1993) and based on design methods detailed in the general engineering evaluation/cost analysis (EE/CA) document for bioventing (AFCEE, 1996). The air injection pressure was 10 inches of water. Air flow rate and pressure readings also were taken 24 hours after system startup. The air flow rate into VW-3 increased slightly to 11 cfm and was readjusted to 10 cfm. The air flow rate into VW-2 remained constant at 10 cfm. The air injection pressure remained constant at 10 inches of water.

The VMPs at the site were primarily installed to evaluate potential vapor migration; therefore, the VMPs are located near the expected radius of influence of the VWs and at approximately the same distance from the VWs. Therefore, as expected, the pressure response measured at the VMPs did not vary significantly. The pressure response after 24 hours of air injection was measured between 0.80 and 1.0 inches of water in all VMP intervals except VMP-5 at 40 feet bgs, where it was measured slightly higher at 1.4 inches of water. Based on pressure response and soil air permeability measured during the pilot test, the pressure responses after 24 hours were probably not indicative of steady-state conditions and were expected to decrease with extended air injection.

#### **Evaluation of Potential Vapor Migration**

At the request of the California Regional Water Quality Control Board (RWQCB), Central Valley Region, and California Department of Toxic Substances Control (DTSC), potential vapor migration was evaluated by performing an additional soil vapor monitoring event on August 6, 1996, approximately 4 weeks after system startup. All VMP intervals were sampled and analyzed in the field using direct-reading instruments for oxygen, carbon dioxide, TVH, and ionizable compounds. In addition, all VMPs that were initially sampled for analytical laboratory analysis were resampled for analytical laboratory analysis at the 4-week monitoring event using the same methods. The analytical sampling results are shown in Table 2 and the field sampling results are shown in Table 3. A comparison of field sampling results for the initial and 4-week monitoring events is shown on Figure 2.

With the exception of the sample taken at VMP-4 at 10 feet bgs (VMP4-10), no significant increases in soil vapor concentrations were measured. Most concentrations either remained at approximately the same level or decreased. For those locations where concentrations increased (including VMP4-10), the field screening and analytical laboratory results indicate that the increases were primarily due to movement of petroleum hydrocarbon vapors and not due to movement of HVOCs. These hydrocarbon vapors are expected to biodegrade as they move horizontally through the soil. The lack of significant increases in HVOC concentrations in soil vapor are consistent with the results from analytical soil samples, in which no detectable concentration of HVOCs were found.

Ambient air monitoring was also conducted during system startup operations as required in the work plan; no detectable concentrations (> 1 ppmv) of TVH or ionizable compounds were measured. The lack of detectable concentrations measured in ambient air during operation of the expanded bioventing system using field instruments is consistent with more detailed ambient air monitoring conducted at the site during pilot test operations using an emission isolation flux chamber and samples submitted for analytical laboratory analysis (ES, 1993).

#### **Extended Operation Parameters**

Oxygen and carbon dioxide concentrations were measured in soil vapor at the VMPs before system startup and at the 4-week monitoring event to determine the volume of soil being oxygenated by the expanded bioventing system. Air injection was continued at only VW-2 and VW-3. The air injection flow rates and air injection pressure remained constant between the initial startup and the 4-week monitoring event. Based on increases in oxygen concentration at most depths at VMP-3, VMP-4, and VMP-5 and smaller changes or decreases in oxygen concentrations at VMP-1, VMP-2, and VW-1, the estimated radius of oxygen influence is between 70 and 80 feet, consistent with the results from the pilot test operations.

As expected, pressure response measured in the VMPs decreased between initial startup and extended operations. The steady-state pressure response after extended operations was measured between 0.15 and 0.39 inches of water in all VMP intervals except VMP-4 at 10 feet bgs, where it was measured at 0.02 inches of water. The pressure responses were consistent with the results from oxygen monitoring and indicate that the VMPs are near or slightly beyond the effective treatment radius established with air injection at VW-2 and VW-3.

#### Recommendations

Since vapor migration of HVOCs does not appear to be a concern at the site, the effective treatment radius could be improved by injecting air into VW-1 in addition to the current air injection into VW-2 and VW-3. By adding air injection at VW-1 at the same air flow rate of 10 cfm, the treatment radius could be expanded to include the soils previously being treated by the pilot test system near the former USTs, but without increasing the potential for vapor migration. The soils near the former USTs still appear to be somewhat oxygen depleted based on both initial soil vapor oxygen concentrations and those measured at the 4-week monitoring event at VMP1-24 and VMP2-24.

As recommended in the work plan, since HVOCs were not detected in soil samples collected during this investigation and are not migrating due to air injection, Parsons ES also recommends that analysis for HVOC be eliminated from future soil and soil vapor sampling at the site. Once concurrence has been received from the RWQCB and the DTSC, air injection into VW-1 will be initiated and soil and soil vapor samples collected for future laboratory analysis will only be analyzed for TPH and BTEX.

This site has also been funded for Options 1 and 2 under the AFCEE Extended Bioventing Project. Option 1 involves O&M support for 1 year and system monitoring at the end of the year. The O&M support period began following system startup and will continue until mid-July 1997. In late August 1997, Parsons ES will return to the site and perform respiration testing and soil vapor sampling. The results of these monitoring activities will be used to

PARSONS ENGINEERING SCIENCE, INC.

Captain Ed Marchand 31 December 1996 Page 6

develop recommendations for further action at this site. If Option 1 sampling results indicate that the site can be closed after the initial year of bioventing system operation, closure soil sampling (Option 2) may be performed.

If you have any questions or comments regarding the information contained in this letter or in the enclosed O&M Manual, please contact Marcus Pierce or myself at (510) 769-0100.

Very truly yours,

PARSONS ENGINEERING SCIENCE, INC.

Michael B. Phelps. P.E.

Site Manager

Senior Environmental Engineer

MBP/bd

Attachments: References, Figure 1-2, Tables 1-3

Enclosure: O&M Manual

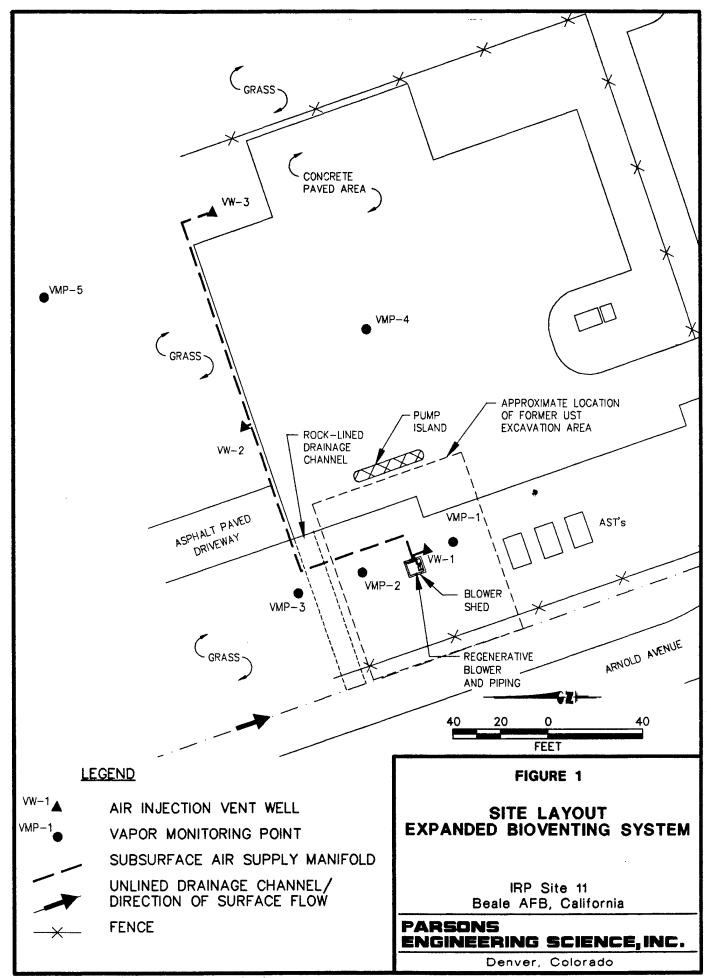
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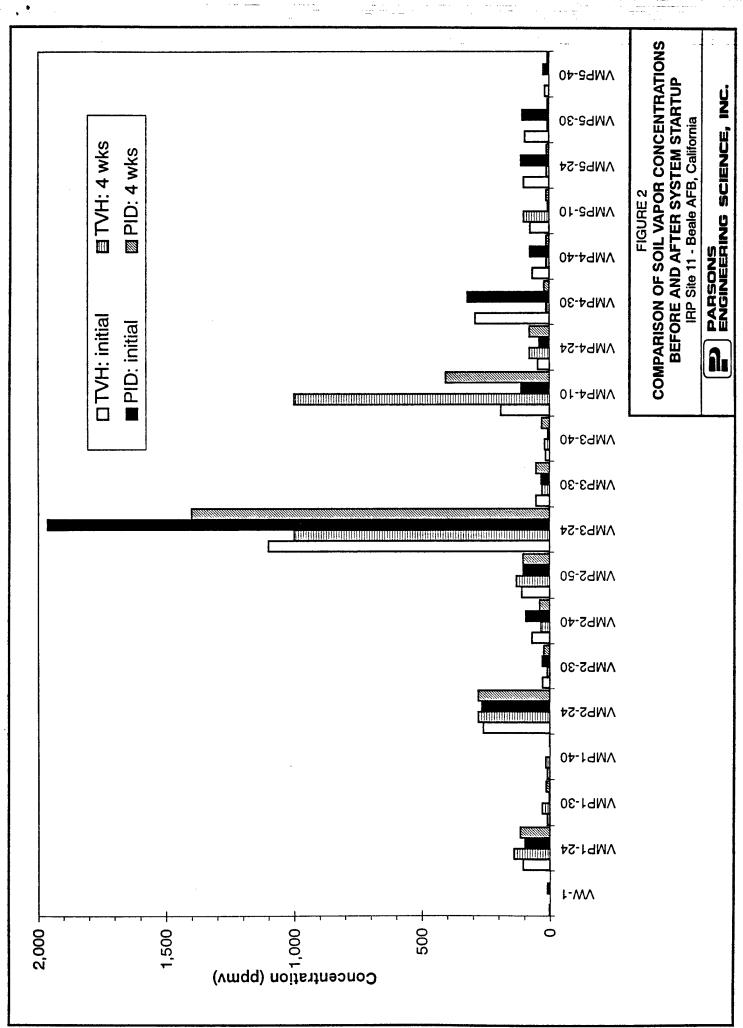
Marcus Pierce (Parsons ES - Alameda)

Carol Gaudette (Beale AFB)

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## SOIL ANALYTICAL SAMPLING RESULTS EXPANDED BIOVENTING SYSTEM TABLE 1

IRP SITE 11 - BEALE AFB, CALIFORNIA

				Sample Location	Sample Location - Depth (feet below ground surface)	ground surface)	
Analyte	Units	Method	VW2-10	VW2-50.5	VW3-24	VMP4-13	VMP5-18.5
Total Hydrocarbons	rbons						
TPH-g	mg/kg	SW5030/SW8015m	2,500	<1.2	<1.1	3.5 Y	<1.2
TPH-JP5	mg/kg	SW3550/SW8015m	160 YL	<1.2	HA <i>L</i>	<1.2	90 YH
p-HdT	mg/kg	SW3550/SW8015m	HTA 09	<1.2	18 YH	<1.2	300 YH
TPH-mo	mg/kg	SW3550/SW8015m	9.1 YL	<5.8	HA 09	9>	290 YL
Benzene	mg/kg	SW5030/SW8020	8.9	<0.0058	<0.0057	<0.006	<0.0062
Toluene	mg/kg	SW5030/SW8020	64	<0.0058	<0.0057	900'0>	<0.0062
Ethylbenzene	mg/kg	SW5030/SW8020	37	<0.0058	<0.0057	<0.006	<0.0062
Total Xylenes	mg/kg	SW5030/SW8020	173	<0.0058	<0.0057	900'0>	<0,0062
Total Halogenated VOCs	ated VOC	Ş					
HVOCs	mg/kg	SW5030/SW8010	ali ND	ali ND	ali ND	all ND	all ND
Soluble Hydrocarbons	carbons						
TPH-JP5	ug/L	DI-WET/SW8015m	1,900 YLZ	n.a.	<50	п.а.	<50
TPH-d	ng/L	DI-WET/SW8015m	610 YLZ	n.a.	<50	п.а.	<50
TPH-mo	ng/L	DI-WET/SW8015m	<300	n.a.	<300	п.а.	<300
Benzene	ng/L	DI-WET/SW8020	87	n.a.	п.а.	n.a.	n.a.
Toluene	T/gn	DI-WET/SW8020	950	n.a.	n.a.	п.а.	n.a.
Ethylbenzene	ng/L	DI-WET/SW8020	260	n.a.	n.a.	n.a.	n.a.
Total Xylenes	ng/L	DI-WET/SW8020	1,950	n.a.	n.a.	n.a.	n.a.
Other							
Moisture	%	ASTM D-2216	24	14	13	17	19
Toc	mg/kg	0906MS	n.a.	05>	n.a.	n.a.	n.a.

### Notes:

TPH-g: Total petroleum hydrocarbons as gasoline

TPH-JP5: Total petroleum hydrocarbons as jet fuel #5 (C10-C16) TPH-d: Total petroleum hydrocarbons as diesel (C12-C22)

TPH-mo: Total petroleum hydrocarbons as motor oil (C22-C50)

TOC: Total Organic Carbon

DI-WET: deionized water extraction, waste extraction test

<0.50 |: Not detected at indicated concentration.

H: heavier hydrocarbons than indicated in standard

L: lighter hydrocarbons than indicated in standard

Y: sample exhibits fuel pattern which does not resemble standard

Z : sample exhibits unknown single peak or peaks

n.a. : Not analyzed

# SOIL VAPOR ANALYTICAL SAMPLING RESULTS EXPANDED BIOVENTING SYSTEM TABLE 2

IRP SITE 11 - BEALE AFB, CALIFORNIA

							Sampl	e Location	- Screen De	Sample Location - Screen Depth (feet below ground surface)	low ground	surface)				
			M.	VW2-(10-40)		VW3-(10-40)	(0-40)	VMI	VMP3-24		VMP4-10		VMP4-30	4-30	VMP5-10	5-10
Analyte	Units	Method	96-Inf-6		96-BnV-9	96-Inf-6	6-Aug-96	6-Aug-96 9-Jul-96 6-Aug-96	6-Aug-96	96-lnf-6	96-	96-BnV-9	96-Inf-6	96-gnV-9	9-Jul-96	6-Aug-96
Petroleum Hydrocarbons	rbons												550000000000000000000000000000000000000			
TPH-g	vmqq	TO-14	52	[28]	n.a.	5.3	n.a.	4,200	3,600	66	[150]	1,200	00 00 00 00 00 00 00 00 00 00 00 00 00	99.0	1.8	0.072
Benzene	bpmv	TO-14	0.28	[0.069]	n.a.	0.0058	n.a.	<1.5	0.89	0.048	0.100	0.23	<0.036	2 0 0 0	0.0038	20.000.02 0.000.00
Toluene	vmqq	TO-14	0.26	[0.055]	n.a.	0.0021	n.a.	<1.5	<0.67	<0.021	<0.0090]	<0.049	40.036	2 8 9 9	0.0012	0.00078
Ethylbenzene	ppmv	TO-14	<0.037	<0.0361	n.a.	<0.00073	n.a.	41.5	<0.67	<0.021	<0.0090]	<0.049	<0.036	<b>2</b> 0.0012	<0.00078	<0.00070
	ppmv	TO-14	0.88	[0.79]	n.a.	0.0101	n.a.	150	62	<0.021	<0.0090]	<0.049	Q.036	<0.0012	<0.00078	<0.00070
	vmqq	TO-14	0.64	40.141	п.а.	<0.0029	n.a.	<6.0	2.7	5.6	[7.0]	9	<b>6</b> 014	<0.0046	3.1	<0.0028
Heptane	vmqq	TO-14	<0.15	<0.14	n.a.	<0.0029	n.a.	O'9>	42.7	<0.082	[40.036]	3.7	40.14	<0.0046	<b>3</b>	<0.0028
1.2.4-TMB	vmqq	TO-14	0.17	[0:30]	n.a.	0.0032	n.a.	340	170	<0.021	<0.0090]	0.078	9039	0.0048	0.0010	0.0011
	vmqq	TO-14	0.40	[0.33]	n.a.	< 0.00073	n.a.	190	66	<0.021	<0.0090]	0.049	<0.036	0.0016	< 0.00078	<0.00070
ene	ppmv	TO-14	0.32	[0.36]	n.a.	0.0047	n.a.	170	61	<0.082	<0.036	<0.190	<b>40.14</b>	<0.0046	9:1	<0.0028
Halogenated VOCs																
PCE	Vmaa	TO-14	<0.037	150,0361	n.a.	< 0.00073	n.a.	\$   	<0.67	<0.021	[-0:0000]	<0.049	<0.036	<0.0012	0.0031	0.0019
TCE	ppmv	TO-14		<0.0361	n.a.	0.0092	n.a.	4.5	<0.67	0.32	[0.37]	1.2	<0.036	<b>40.00</b>	0.0059	0.0037
cis-1.2-DCE	vinga	TO-14	<0.037	l≤0.036	n.a.	0.22	n.a.	<1.5	<0.67	1.2	[1.4]	2.6	<0.036	<0.0012	<0.00078	-0.0007d
trans-1.2-DCE	vmaa	TO-14	\$0.15	<0.14	n.a.	0.033	n.a.	0.9>	<2.7	0.22	[0.30]	1.2	<b>40.14</b>	<0.0046	3.	<0.0028
Vinyl Chloride	vmaa			<0.0361	n.a.	0.00075	n.a.	<1.5	<0.67	0.078	[0.10]	<0.049	<0.036	<0.0012	<0.00078	<0.00070
1.1.1-TCA	vimaa	TO-14	0.14	[0.084]		< 0.00073	n.a.	<1.5	<0.67	<0.021	<b>&lt;</b> 0.0090]	<0.049	0.037	<0.0012	<0.00078	<0.00070
1,1-DCE	vanqq		200000	<0.0361	n.a.	<0.00073	п.а.	<1.5	<0.67	<0.021	<0.0090]	0.069	<0.036	<0.0012	<0.00078	<0.00070
1,2-DCA	ymdd	TO-14	0.19	<0.036]	n.a.	0.012	n.a.	<1.5	<0.67	<0.021	[<0.0090]	<0.049	<0.036	<0.0012	<0.00078	<0.00070
Chloroform	ppmv	TO-14	<0.037	<0.036]	n.a.	< 0.00073	n.a.	<1.5	<0.67	<0.021	[<0.0090]	<0.049	Q.036	<0.0012	0.0021	0.0010
Methylene Chloride	vmdd	TO-14	<0.037	[0.043]	n.a.	<0.00073	n.a.	-1.5	<0.67	<0.021	[<0.0090]	<0.049	40.036	<0.0012	<0.00078	0/00002
Freon 12	ppmv	TO-14	<0.037	[<0.036]	n.a.	0.00090	n.a.	<1.5	<0.67	<0.021	[<0.0090]	<0.049	Q.036	<0.0012	0.00090	<0.00070
Other VOCs														***************************************		Black och dod Black BBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBB
2-propanol	vmqq	TO-14	<0.15	[<0.14]	n.a.	<0.0029	n.a.	- 2	22.7	<0.082	<b>[40.036]</b>	86T0 V	۵ 4	<0.0046	0.0051	\$700 \$700 \$100 \$100 \$100 \$100 \$100 \$100
2-hexanone	vanqq	TO-14	<0.15	[<0.14]	n.a.	<0.0029	п.а.	0.9×	22.7	<0.082	<0.036	<0.190	<b>8</b>	<0.0046	0.0032	\$7000x
Carbon Disulfide	ppmv	TO-14	<0.15	<0.14]	n.a.	<0.0029	D.a.	0.9>	22.7	<0.082	[<0.036]	<0.190	<b>2014</b>	<0.0046	0.021	0.013

Notes:

TPH-g: Total petroleum hydrocarbons as gasoline TMB: Trimethylbenzene n.a.: Not analyzed

(0.50]: Not detected at indicated concentration.
[0.50]: Field duplicate analysis result

SOIL VAPOR FIELD SAMPLING RESULTS IRP SITE 11 - BEALE AFB, CALIFORNIA EXPANDED BIOVENTING SYSTEM TABLE 3

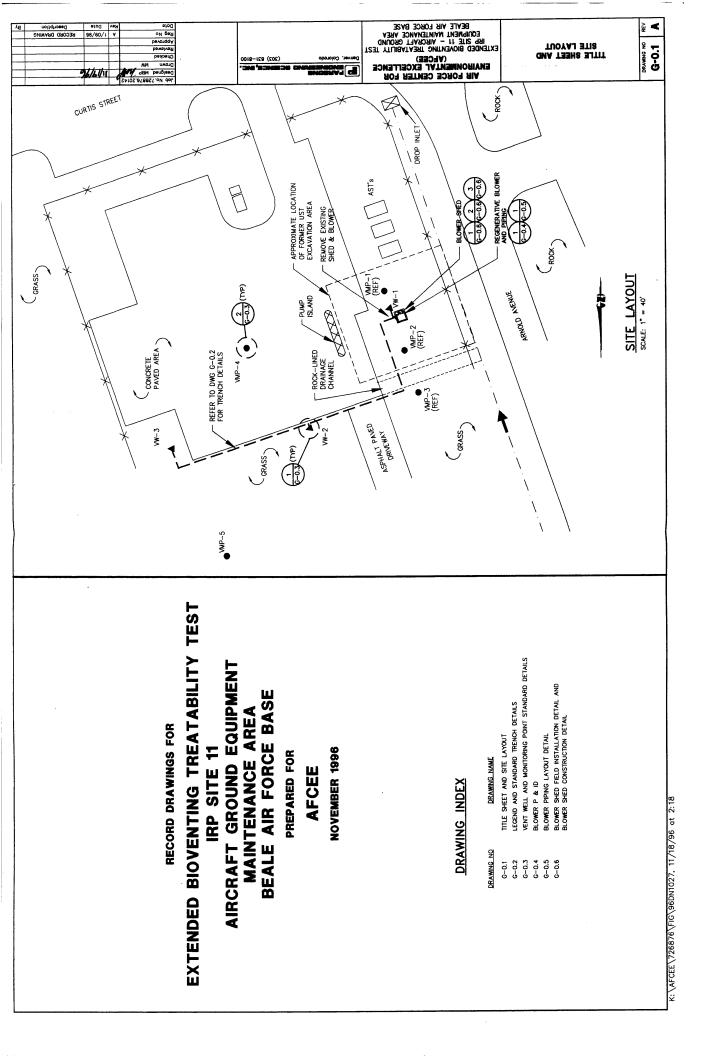
	Analyte:	Oxygen	gen	Carbon Dioxide	Dioxide	TVH	Л	PID	۵
	Units:	(%)	] (¢	(%)	(6	(vmdd)	mv)	(nudd)	nv)
Location	Depth (ft bgs)	96-lnf-8	96-BnA-9	96-lnf-8	6-Aug-96	8-Jul-96	6-Aug-96	8-Jul-96	6-Aug-96
VW-1	(10-50)	19.9	17.2	0.3	0.7	12	25	3.9	0.4
VW-2	(10-40)	20.5	20.8	0.3	0.2	200	4	223	0.0
VW-3	(10-40)	20.8	20.8	0.0	0.2	2	0	10.0	0.0
VMP-1	24	7.5	2.3	3.3	> 5.0	105	140	98.8	115
	30	20.0	20.5	0.5	0.5	10	30	1.9	15.2
	40	19.0	19.8	0.5	0.4	10	16	0.4	0.7
VMP-2	24	9.5	11.5	3.5	4.6	260	780	266	280
	30	19.0	20.8	0.3	0.1	28	10	30.0	23.0
	40	19.5	20.0	8.0	0.5	70	35	94.4	40.0
	50	17.5	16.5	2.0	2.9	110	130	104	104
VMP-3	24	12.0	17.5	3.0	2.0	1,100	1,000	1,964	1,400
	30	18.5	20.5	0.5	0.2	53	30	34.1	53.0
	40	18.5	20.5	0.3	0.1	16	20	7.6	31.5
VMP-4	10	18.0	16.5	1.9	2.8	190	1,000	112	405
	24	19.5	19.3	8.0	1.3	46	78	41.1	78.0
	30	20.8	20.6	0.0	0.3	290	14	319	21.0
	40	20.8	20.8	0.3	0.3	99	12	75.6	12.8
VMP-5	10	11.9	16.8	4.5	> 5.0	74	100	5.8	12.5
	24	20.8	20.8	0.3	0.2	100	11	111	10.5
	30	20.8	20.8	0.3	0.1	94	6	105	6.5
	40	20.8	20.8	0.3	0.2	16	0	21.9	6.1

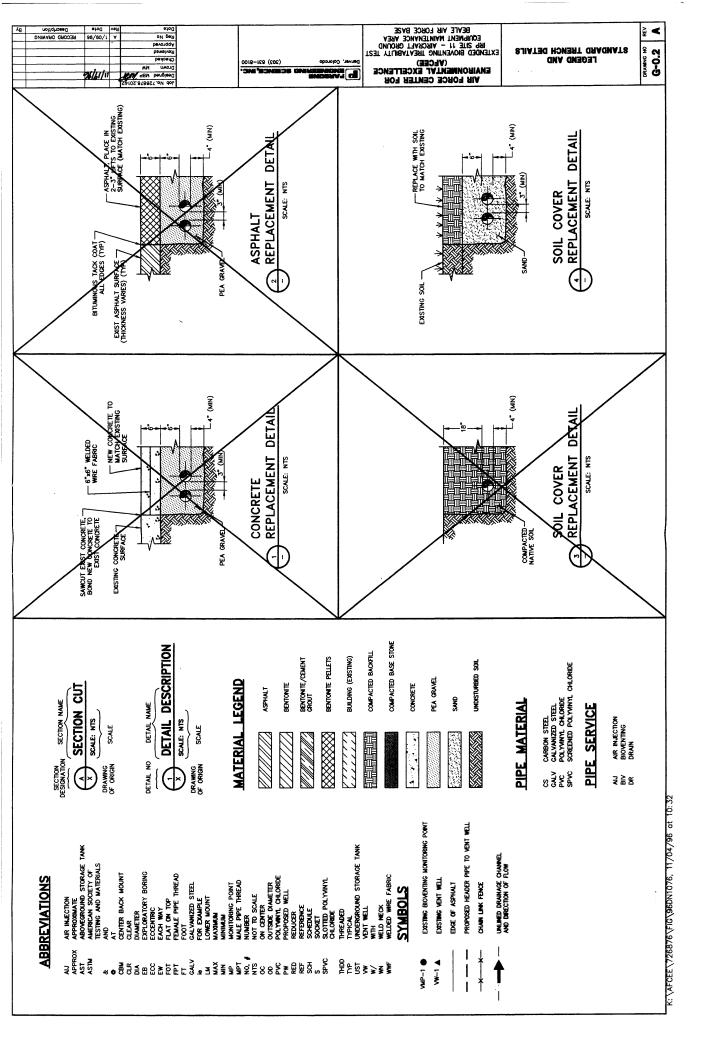
## Notes:

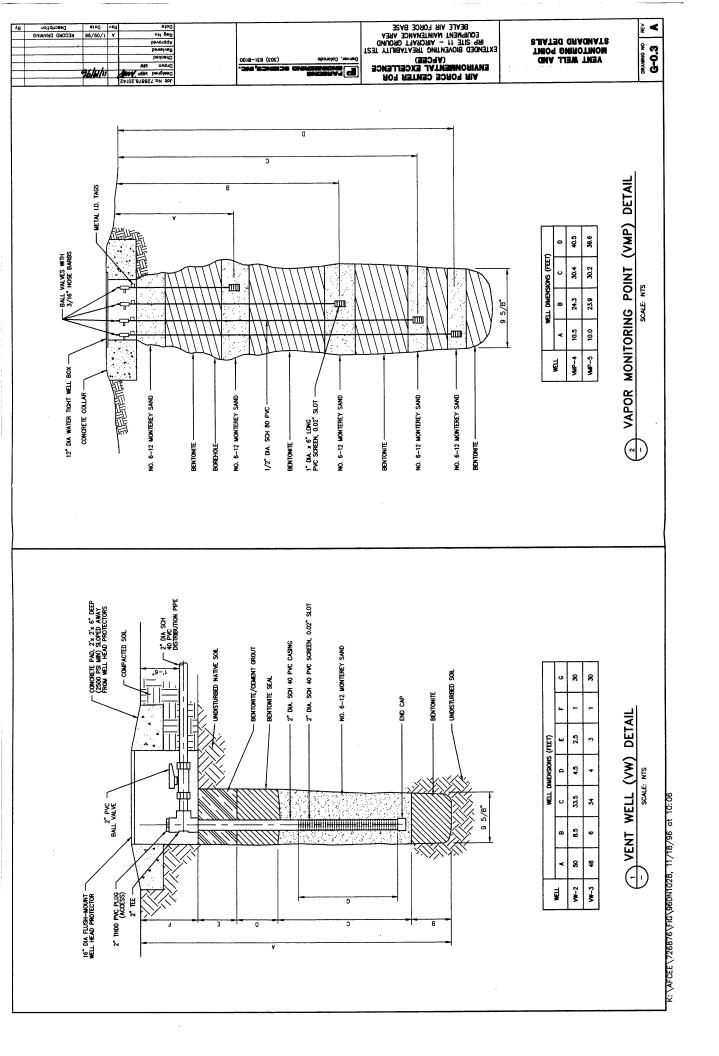
ppmv: parts per million by volume TVH: Total volatile hydrocarbons (field instrument)

PID: Photoionization detector (field instrument)

> 5.0 : Concentration greater than indicated maximum detection limit









(a)	®	<b>→</b> ⊠ ⊚	
2" DIA GALV PIPE (TYP)		<b>►</b>	
(3)	 (e)	<b>►</b> ⋈ ⊚	- <del>-</del>
© #\\			
⊚ ⊙ ⊙			
3) BLOWER	   	@ 	
0-	2" DIA GALV PIPE		
	2, 04		

FROM ATMOSPHERE

Joseph No. 726876.20142

Designed MRP MW
Gredked RAF
Reviewed
Rey No.
Reg No.
Dote

76/61/11

- (1) INLET AIR FILTER SOLBERG F-30P-200, REPLACEMENT ELEMENT 30P
  - (2) VACUUM GAUGE GAST (8) 2 5/8" DIA., 0-60" H20, 1/4" NPT, LM (Part No. A.4487)
- (3) BLOWER GAST® 3.0HP R6130Q-50, 200 CFM AT 10" H20 PRESSURE
- (4) TEMPERATURE GAUGE ASHCROFT, 0-250F, 1/2" NPT, CBM (Part No. 2A606 FROM GRAINGER)
- (6) Automatic pressure relef valve gast a6258, set to release at 50° H,o pressure (7) Manual Flow control (bleed) valve 2° gate  $\underbrace{ \left( \text{PRESSURE GAUCE} - \text{WKA 611.10, 2 1/2" DIA., 0-100"} \right. \text{H}_{2}\text{O, 1/4" NPT, LM} }_{\left( \text{Part No. 9951679} \right)}$ 

  - (B) Flow measuring port fitted with plug (1/4"x 1/8" npt brass reducing Bushing, 1/8" npt brass plug)
    - (9) FLOW CONTROL VALVE 2" GATE (10) STARTER

BLOWER PIPING AND INSTRUMENTATION DIAGRAM

SCALE: NTS

K:\AFCEE\726876\FIG\96DN1029, 11/05/96 at 08:49

